#### Work Order ID 62613

October 5, 2010 10:55:01 AM



Page 1

Item ID: D206-642-411BL Accept Setup Start **Revision ID:** Stop Skidtube LH, Blue Item Name: Start Qty: 1.00 **Start Date:** 10/05/10 **Cust Item ID:** Req'd Qty: 1.00 Required Date: 10/19/10 **Customer:** Reference: Start Run Process Plan: Date: 10/10/05 Tooling: Approvals: Date: Stop Date: \_\_\_\_\_ SPC (Y/N): Date: Sequence ID/ Operation Reject Set Up/ Tool ID Tool # Plan Accept Reject Insp. Work Center ID Description **Run Hours** Code Qty Oty Number Stamp **Draw Nbr Revision Nbr** 100 0.00 DOCUMENT CONTROL Memo Document Control Photocopy bluefile and create labels per PPP D206-642-411 CHG006 Co 12/10/19(1) Pick Kit 110 0.00 0.00 Packaging Memo Packaging 120 QC4-100% Inspect kits for completeness Memo Quality Control

Dart Aerospace
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W/O:		Ì	WORK ORDER CHANGES									
DATE	STEP		PROCEDURE CHANGE					Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
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#### Work Order ID 62613

Page 2

October 5, 2010 10:55:01 AM

Item ID:

D206-642-411BL

Accept

Setup Start



Stop

**Revision ID:** 

**Start Date:** 

Item Name:

Skidtube LH, Blue

10/05/10

Start Qty: 1.00

Required Date: 10/19/10

Req'd Qty: 1.00



**Cust Item ID:** 

**Customer:** 

Tool ID

Reference:

**Approvals:** 

Process Plan: \_\_\_\_\_

Date:

**Tooling:** 

SPC (Y/N):

Date: Date:

Tool # Plan

Code

Reject

Qty

Accept

Oty



Number Stamp

Reject

Stop

Insp.

Sequence ID/

**Work Center ID** 

130

Packaging

Packaging

Operation Description Set Up/ **Run Hours** 

0.00

0.00

Packaging

Memo

Identify and pack for shipping as per PPP D206-642-411 Location:

Date:

PPP Rev:

140

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

Run

Start



10/11/09 94 MF 9

W/O:		i	WORK ORDER CHANGES										
DATE	STEP		PROCEDURE CHANGE				Date Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector				
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· Picklist Print October 5, 2010 10:55:00 AM Work Order ID: 62613 Parent Item: D206-642-411BL Parent Item Name: Skidtube LH, Blue Start Date: 10/05/10 Required Date: 10/19/10 Start Qty: 1.00 Required Qty: 1.00 Comments: Unit of Qty per Kit Total Component Item ID/ Replacement Mfg/ Bin Primary Last Route Qty on Qty Date Item Name Seq ID Hand Item Location Location Measure Item ID Purch **Qty** Issued Issued AN3-41A No Each 208.0000 8 8 Purchased Bolt Location Loc Qty Loc Code ST354 208 112431 1 114522 7 114941 200 AN4-6A Purchased No Each 1,089.000 12 Bolt Location Loc Qty Loc Code ST356 1089 112933 96 113149 17 114523 2 114615 1 173 114941 M115/08 115108 300 115457 500

-AN4C5A

**BOLT** 

Purchased No

491.0000 Each

Le 14/1/20 C

Page 1

Status

Location Loc Qty Loc Code ST346 491 110552 4 112243 487

W/O:		WORK ORDER CHANGES											
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Work Order ID: 62613

Parent Item:

D206-642-411BL

Parent Item Name:

Skidtube LH, Blue



**Start Date:** 10/05/10

Required Date: 10/19/10

Start Qty: 1.00

Required Qty: 1.00

AN5-11A

Purchased

No

ST

Each

134.0000

Purchased No Location 115374 ST338 115422

Loc Qty Loc Code 117 117 17 17 86.0000 Each

M11537

Bolt

AN5-12A

AN5-13A Purchased No Location Loc Qty Loc Code ST338 86 112314 86 40.0000 Each

AN960C416

NAS1149C0463 Purchased No Location Loc Qty Loc Code ST338 40 115316 40 Each 100.0000

Location Loc Qty Loc Code ST346 100 100993 100

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Work Order ID: 62613 Parent Item: D206-642-411BL Parent Item Name: Skidtube LH, Blue Required Date: 10/19/10 **Start Date:** 10/05/10 Start Qty: 1.00 Required Qty: 1.00 AN960JD10 NAS1149D0363J Purchased No Each 8.0000 M110622 Washer Location Loc Qty Loc Code ST 6 107715 6 ST335 2 105792 2 Each 24.0000 24 NAS1149D0463J Purchased No 24 Washer Location Loc Qty Loc Code ST300 24 113288 24 AN060JD516 NAS1149D0563J Purchased No Each 34.0000 8 - M114742 Colops Washer

<b>Location</b>	Loc Qty	Loc Code	
ST	34		
103694	18		
107534	12		
109287	4		

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Picklist Print October 5, 2010 10:55:00 AM				Page 4
Work Order ID: 62613				
Parent Item: D206-642-411BL  Parent Item Name: Skidtube LH, Blue			<b>Start Date:</b> 10/05/10 <b>Start Qty:</b> 1.00	Required Date: 10/19/10 Required Qty: 1.00
D206-642-441 Manufactured	No	Each	6.0000	362622 10/11/90
ર્પ	Location	Loc Qty	Loc Code	
	FG081	6		
	24739	1		
	30265	1	•	
	30266	1		
	30940	1		A
	31066 35469	1		
D206-648-013 Horas Manufactured	No	Each	2.0000 1 1	
D206-648-013 CHOREN Manufactured  GHW Modification	100		1 Be	2644 Wholes
	<b>Location</b>	Loc Qty	Loc Code	
	FG120	2	·	
	42315	1		<u></u>
	47600	1		
ATT: BLUE LUG				_
D2652 Manufactured	No	Each	201.0000 16 16	
Bushing			11411114	

Loc Oty

44

44

157

157

Loc Code

Location

31985

61645

FG

ST020

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	Resolution	•	Disposition:	QA: N/C	losed:		Date:					

NCR:		1	E (NCR)	NCR)					
		Description of NC		Corrective Action Section B	Verification	Annroyal	Approval		
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Page 5

October 5, 2010 10:55:01 AM Work Order ID: 62613 Parent Item: D206-642-411BL Parent Item Name: Skidtube LH, Blue Required Date: 10/19/10 **Start Date:** 10/05/10 Required Qty: 1.00 Start Qty: 1.00 D2712 Manufactured Each 513.0000 10 10 Set Screw Location Loc Oty Loc Code FG 50 29962 50 ST022 463 61331 463 D2932-1 Manufactured Each 2.0000 No Saddle LH Out, 206 Location Loc Qty Loc Code ST421 2 45262 1 61573 1 ATT: BLUE D2933-1 Manufactured No Each 4.0000 Saddle LH In, 206 Location Loc Qty Loc Code ST421 42978 ST428 3 60904 3

ATT: BLUE

W/O:		!		W	ORK ORDER CHANG	GES					····
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Page 6

Work Order ID: 62613

Parent Item:

D206-642-411BL

Parent Item Name:

Skidtube LH, Blue



**Start Date:** 10/05/10

Required Date: 10/19/10

Start Qty: 1.00

Required Qty: 1.00

Saddle Spacer

Manufactured

Each

36.0000

Loc Code

D2935

Saddle Spacer

Saddle LH Out, 206

D2938-1

No Manufactured

No

Manufactured

Location Loc Qty FG 6 31929 6 ST031 30 30 59641 Each

22.0000

Location Loc Qty Loc Code ST028 22 59642 22 3.0000 Each

Loc Code

Location Loc Qty ST421 2 44554 1

61578 ST428A

60905

ATT: BLUE

W/O:		ı	WC	RK ORDER CHANGE	S			
DATE	STEP	PR	PROCEDURE CHANGE					Approval QC Inspector
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	R	esolution:	Disposition	:	QA: N/C Clo	sed:	Date: _	
NCR:		1	WORK ORDE	R NON-CONFORMA	NCE (NCR)			
DATE	STEP	Description of NC		Corrective Action Section		Verification		Approval
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Picklist Print October 5, 2010 10:55:01 AM								Page 7
Work Order ID: 62613  Parent Item: D206-642-411BL  Parent Item Name: Skidtube LH, Blue			HI			tart Date: 1 Start Qty: 1		Required Date: 10/19/10 Required Qty: 1.00
D2939-1  Saddle LH In, 206	Manufactured	No		Each	4.0000		626	s Signal
			Location ST421 43188 62116 ST428A 58534	Loc Qty  3 1 2 1	Loc Code			
ATT: BLUE _D3407-043 	Manufactured	No		Each	21.0000		1	
ATT: BLUE			Location ST464 42211 43308 50387 53351	Loc Oty 21. 1 1 15 4	<u>Loc Code</u>			
D3413-1 Ring	Manufactured	No		Each	33.0000	1 	1	le 1414 19 C
ATT: BLUE			Location ST473 51586 53446 61322	Loc Oty 33 1 15 17	<u>Loc Code</u>		5344	, (

Shop Packet Print

Page 7

W/O:		WORK ORDER CHANGES										
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NCR:		V	VORK ORE	DER NON-CONFORM	ANCE (NCI	₹)						
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		Section A	Initial Chief Eng	Action Description Chief Eng	Date		ion C	Chief Eng	QC Inspector			
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Work Order ID: 62613

Parent Item:

D206-642-411BL

Parent Item Name:

Skidtube LH, Blue



**Start Date:** 10/05/10

Required Date: 10/19/10

Start Qty: 1.00

Required Qty: 1.00

D3456-1



Washer

Manufactured

Manufactured

Each

21.0000

Loc Code

D3457-1



Washer

Location

**Location** 

114523

114784

115835

ST300

ST058

54692

Loc Qty 21 21

Loc Qty

2668

1619

1000

49

Each

29.0000

Loc Code

-MS21042L3



Purchased

No

No

Location Loc Qty FG 10 32409 10 ST059 19 45913 1 52981 18 Each

2,668.000

Loc Code

W/O: WORK ORDER CHANGES					ES			
DATE	STEP	PR	PROCEDURE CHANGE				Approval Chief Eng / Prod Mgr	Approval QC Inspector
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DATE	STEP	Description of NC	Corrective Action Section B Initial Action Description			Verification	Approval	Approval
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#### **Picklist Print**

October 5, 2010 10:55:01 AM

Work Order ID: 62613

Parent Item:

D206-642-411BL

Parent Item Name:

Skidtube LH, Blue



Start Date: 10/05/10

Required Date: 10/19/10

Start Qty: 1.00

Required Qty: 1.00

MS21042L4

Nut

Purchased

Purchased

No

No

Each

4,434.000

Loc Code

813.0000

12

<u>Location</u>	Loc Oty
ST300	4434
113422	68
114523	8
114718	16
114784	32
115108	1310
115589	1900
115621	1100
	Each

12 —

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Page 9

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Nut

Location	ļ.	Loc Qty	Loc Code
FG		40	
	104603	40	
ST301		773	
	112492	25	
	113069	8	
	114523	440	
	114784	300	

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W/O:			WORK ORDER CHANGES					Approval	Approval
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